

Aluminum Minimum Bend Radius (in 1/32nds of an inch)

| Alloy | .032 | .040 | .050 | .063 | .090 | .125 | .190 | .250 |
|----------|------|------|------|------|------|------|------|------|
| 3003-H14 | 0 | 0 | 0 | 0 | 1 | 2 | 4 | 8 |
| 5052-H32 | 1 | 1 | 1 | 2 | 3 | 4 | 8 | 12 |
| 6061-T6 | 2 | 3 | 3 | 4 | 6 | 8 | 18 | 32 |